



SABIC® PP XI25097M

PP IMPACT COPOLYMER FOR INJECTION MOLDING– PROVISIONAL DATASHEET

Revision Date: December 2025

DESCRIPTION

SABIC® XI25097M is specially developed to the thin wall packaging market. SABIC® XI25097M delivers very high flow with superior stiffness - impact balance and excellent organoleptic properties.

This grade is designed for high-speed injection moulding and enables very cost efficient processing with short cycle times. In addition, it has an excellent dimensional stability.

It has a good antistatic performance and permits easy demoulding. It is also nucleated and phthalate & odor free.

TYPICAL APPLICATIONS

SABIC® XI25097M is typically used in thin wall packing applications for yellow fats/margarine tubs, dairy products, frozen, chilled and ambient food, houseware & compounding.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
@ 230°C & 2.16kg load	100	g/10 min	ASTM D1238
Density			
@ 23°C	905	kg/m³	ASTM D792
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile Strength at Yield	27	MPa	ASTM D638
Tensile Elongation at Yield	4	%	ASTM D638
Flexural Modulus (1% Secant)	1380	MPa	ASTM D790 A
Notched Izod Impact Strength at 23°C	35	J/m	ASTM D256
Notched Izod Impact Strength at -20°C	31	J/m	ASTM D256
Rockwell Hardness, R-Scale	80	-	ASTM D785
THERMAL PROPERTIES			
Heat Deflection Temperature at 455kPa	110	°C	ASTM D648
Vicat Softening Point	148	°C	ASTM D1525

(1) Based on injection molded specimens

PROCESSING CONDITIONS

Typical processing conditions for SABIC® XI25097M are Barrel temperature range: 200 – 250 °C.

Mold Shrinkage: 1.2 - 2.0 % depending on wall thickness and processing conditions.

Mold Temperature: Normally 15 - 40°C, up to 65°C for thick parts.

HEALTH AND SAFETY CONSIDERATIONS AND PRECAUTIONS

SABIC® XI25097M is suitable for food contact application. Detailed information is provided in relevant documents / certificates and for additional specific information please contact SABIC local representative.

DISCLAIMER: This product is not intended for and must not be used in any pharmaceutical / medical applications.



STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

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