

Marlex® HHM 5502BN

High Density Polyethylene

PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

This high molecular weight hexene copolymer is tailored for light blow moulded containers that require:

- Excellent stiffness
- Exceptional processability

Typical blow moulded applications for HHM 5502BN include:

- Household chemicals
- Industrial chemicals
- Pharmaceuticals
- Toolboxes
- Furniture

This resin meets these specifications:

- ASTM D4976 – PE 235
- FDA 21 CFR 177.1520(c) 3.2a
- Listed in the Drug Master File
- EU No. 10/2011

For a Material Safety Data Sheet (MSDS), visit our site at www.saudipolymers.com

| Nominal Resin Properties ^(1,2) | Value (SI Units) | Method |
|---|-------------------------|------------|
| Density | 0.955 g/cm ³ | ASTM D1505 |
| Melt Index , Condition 190°C / 2.16 kg | 0.35 g/10 min | ASTM D1238 |
| Tensile Strength at Yield , 50.8 mm/min, Type IV bar | 27 MPa | ASTM D638 |
| Elongation at Break , 50.8 mm/min, Type IV bar | 600% | ASTM D638 |
| Flexural Modulus , Tangent, 16:1 span:depth, 12.7 mm/min | 1370 MPa | ASTM D790 |
| ESCR , Condition B (100% Igepal), F ₅₀ | 35 hrs | ASTM D1693 |
| Durometer Hardness , Type D (Shore D) | 63 | ASTM D2240 |
| Heat Deflection Temperature @ 0.46 MPa | 79°C | ASTM D648 |
| Brittleness Temperature , Type A, Type I specimen | <-75°C | ASTM D746 |

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded.
2. The physical properties were determined on compression moulded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.
3. Not Determined – Awaiting laboratory updates.

Revision Date February 2012



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Saudi Polymers Company does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as any international laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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